

Work Order ID 84035

Tuesday, May 01, 2012 12:59:36 PM

Eagle

84035

Page 1

Item ID: D212-725-1-101 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Spacer
 Start Date: 5/1/2012 Start Qty: 30.00 ***30*** Cust Item ID:
 Required Date: 5/4/2012 Req'd Qty: 30.00 ***30*** Customer:
 Reference:

Approvals: Process Plan: *mf* Date: *12-05-01* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4345	A

100	Hardinge CNC LATHE SMALL	0.00							
-----	--------------------------	------	--	--	--	--	--	--	--

100
 Hardinge
 Hardinge CNC Lathe Small
 Memo
 1-TURN AS PER FOLIO FA987 & DWG FOLIO REV:
 DWG REV:
 2-DEBURR AS REQUIRED
Manual

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
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110
 QC
 Quality Control
 Memo
 0.00

120	QC8- Inspect parts - second check	0.00							
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120
 QC
 Quality Control
 Memo
 0.00

12-05-03

30

12-5-03

30

12/05/03

30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D212-725-1-101

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Spacer

Stop ***NS2***

Start Date: 5/1/2012 Start Qty: 30.00

30

Cust Item ID:

Required Date: 5/4/2012 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: **365**

0.00

130

Packaging

Memo

0.00

Packaging

300**12/5/4**

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/5/4
me
12-05-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Tuesday, May 01, 2012 12:59:36 PM

Page 1

Work Order ID: 84035

Parent Item: D212-725-1-101

Parent Item Name: Spacer

Start Date: 5/1/2012

Required Date: 5/4/2012

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP REV:A NEW ISSUE 10-10-26 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.375 6061-T6 Round Bar .375"		Purchased	No			100	f	27.6700	0.03125	0.9868421			

Location

Loc Qty

Loc Code

MAT012

27.67

112567

4.67

120708

23

1.2

AD 12-05-03

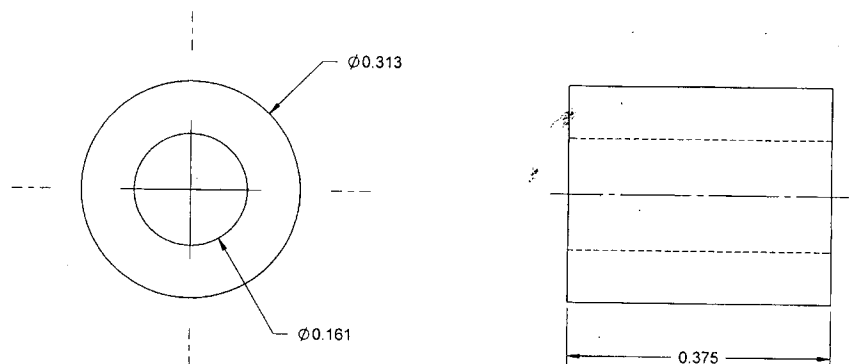
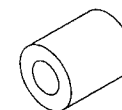
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D212-725-1-101 SPACER

RELEASED
2011-08-25
JMD

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.002 lbs

484035

REV.	NEW/ISSUE	DESCRIPTION	RF	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4345 TITLE SPACER	REV. A	11.02.24
DRAWN	RF		SHEET 1 OF 1	
CHECKED	<i>[Signature]</i>		SCALE	
MFG. APPR.	<i>[Signature]</i>		NTS	
APPROVED	<i>[Signature]</i>			
DE APPR.	<i>[Signature]</i>			
DATE	11.02.24	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>		

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